

Equipment Data

Press	G-1	G-2	G-3	G-4
Make	Lombard	Watson	Sutton	Farrel
Log/Billet				
Billet Size	6"	7"	10"	7"
Press				
Tonnage	1357	2363	3376	2000
Tool stack thickness	9.75"	10.0"	18.5"	15.0"
Hollows	No	Yes	Yes	Yes
(H) Max. Circle Size	--	4.5"	8.0" *	6.5"
Solid	Yes	Yes	Yes	Yes
(S) Max. Circle Size	4.5"	6.9"	12.0" *	6.5"
Min. Profile Wt./Ft.	0.100	0.100	0.500	0.100
Max. Profile Wt./Ft.	0.750	2.000	9.500 *	2.000
Alloy: 1100	No	Yes	Yes	Yes
Alloy: 1350	Yes	Yes	Yes	Yes
Alloy: 6005	Yes	Yes	Yes	Yes
Alloy: 6060	Yes	Yes	Yes	Yes
Alloy: 6063	Yes	Yes	Yes	Yes
Alloy: 6061	No	Yes	Yes	Yes
Alloy: 6082	No	Yes	Yes	Yes
Alloy: 6101	No	Yes	Yes	Yes
Alloy: 6105	Yes	Yes	Yes	Yes
Alloy: 6463	Yes	Yes	Yes	Yes
Handling				
Runout length	110'	112'	150'	132'
Max cut length at finish saw	30' Max Typ. (40' Max. Subject to Inquiry)	24' Max Typ. (40' Max Subject to Inquiry)	33.5' Max Typ. (50' Max. Subject to Inquiry)	25' Max Typ (40' Max Subject to inquiry)
Min cut length at finish saw	4'	4'	4'	4'

* - Subject to inquiry